

# Steel Construction Certification Scheme

## Certificate of Registration

This is to certify that the  
Welding Quality Management System  
of

### **Donyal Engineering Limited**

Unit K, Tanfield Lea South Industrial Estate, Stanley, Durham, DH9 9XA

complies with the requirements of

**BS EN ISO 3834-2:2021**

The Scope of Registration is:

**Manufacture and on-site erection of portal gantries,  
cantilevered gantries, footbridges and general steel  
fabrication**

As per the attached schedule

Certificate number: **W 3961**  
Initial registration: **25 July 2024**  
Latest issue: **25 July 2024**  
Expiry date: **24 July 2027**

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



**Chairman:**  
Dr S Pike  
MIMMM C.Eng



**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI

# Steel Construction Certification Scheme

## Certificate of Registration

This is to certify that the  
Quality Management System  
of

### **Donyal Engineering Limited**

Unit K, Tanfield Lea South Industrial Estate, Stanley, Durham, DH9 9XA

complies with the requirements of ISO 9001:2015

The Scope of Registration is:

**Manufacture and on-site erection of portal gantries, cantilevered gantries and footbridges in steel associated with bridges, footbridges or sign ( gantries and purpose made temporary works) Manufacture to customer specified steel fabrications including hoppers, silos, chutes, tanks, pipework, and steel parapets.**

Certificate number:    **Q 3961**  
Initial registration:    **24 May 2021**  
Latest issue:           **25 July 2024**  
Expiry date:             **23 May 2027**

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**Director of Certification:**  
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**Steel Construction Certification Scheme Limited**

4 Whitehall Court, Westminster,  
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: [scsinfo@steelconstruction.org](mailto:scsinfo@steelconstruction.org)

[www.steelconstruction.org](http://www.steelconstruction.org)

# Certificate of Factory Production Control (FPC)

## 2273 – CPR – 0786

In compliance with Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020., this certificate applies to the construction product(s)

### Structural Components for Steel Structures

UK Designated Standard	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090-1:2009+A1:2011	Load bearing and welded structural steel and aluminum components up to EXC 3 according to BS EN 1090-2:2018+A1:2024 and BS EN 1090-3:2019	1, 2, 3a and 3b table A.1 of BS EN 1090-1:2009+A1:2011

Placed on the market by

## Donyal Engineering Limited

and produced in the factory

Unit K, Tanfield Lea South Industrial Estate, Stanley, Durham, DH9 9XA

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the Approved Body No. 2273 – Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

#### Attestation

This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the designated standard: **BS EN 1090-1:2009+A1:2011** were applied.

#### Date of first issue

**24 May 2021**

#### Date of this issue

**25 July 2024**

#### Date of expiry

**23 May 2027**

#### Validity Period

This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng



0021

#### Director of Certification:

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# Steel Construction Certification Scheme

## Certificate of Registration

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### **Donyal Engineering Limited**

Unit K, Tanfield Lea South Industrial Estate, Stanley, Durham, DH9 9XA

complies with the requirements of ISO 9001:2015  
and National Highways Sector Scheme 19A

The Scope of Registration is:

### **Corrosion Protection of Ferrous Materials by Industrial Coatings** for:

- 1.0 Workshop:  
N/A
- 2.0 Site works:  
industrial coatings applicator

Certificate number: **19A - 3961**  
Initial registration: **24 May 2021**  
Latest issue: **25 July 2024**  
Expiry date: **23 May 2027**

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## Certificate of Registration

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Quality Management System  
of

### **Donyal Engineering Limited**

Unit K, Tanfield Lea South Industrial Estate, Stanley, Durham, DH9 9XA

complies with the requirements of ISO 9001:2015  
and National Highways Sector Scheme 20

The Scope of Registration is:

**Design, Execution & Erection of Steelwork in Transportation  
Infrastructure Assets**

**For workshop and site as per attached schedule**

**Certificate number: 20 - 3961**  
**Initial registration: 24 May 2021**  
**Latest issue: 25 July 2024**  
**Expiry date: 23 May 2027**

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**BS EN ISO 9001:2015  
and National Highways Sector Scheme 20  
Schedule**

**Donyal Engineering Limited**

Unit K, Tanfield Lea South Industrial Estate, Stanley, Durham, DH9 9XA

<b>Base Material(s)</b>	Groups 1.1,1.2, and 1.4 up to S355 according to BS EN 10025-2
<b>Execution Class</b>	up to EXC 3 according to BS EN 1090-2:2018+A1:2024
<b>Welding Process(es)</b>	121- submerged arc welding with solid wire electrode (partly mechanized) 135- MAG welding with solid wire electrode
<b>Responsible Welding Co-ordinator</b>	Keith Temperley – M. WELDI, HNC Engineering, CSWIP Level 3.1 to EXC 3
<b>Alternate Responsible Welding Co-ordinator</b>	n/a
<b>Level 3 Bolting Co-ordinators</b>	I Willis C Wilson

**Certificate number: 20 – 3961**

**Initial registration: 24 May 2021**

**Date of this issue: 25 July 2024**

**Date of expiry: 23 May 2027**

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## **Welding Certificate**

### **2273 – CPR – 0786 – WC**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 – CPR – 0786.  
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020

<b>Manufacturer</b>	<b>Donyal Engineering Limited</b>
<b>Facilities of the Manufacturer</b>	Unit K, Tanfield Lea South Industrial Estate, Stanley, Durham, DH9 9XA
<b>Standard</b>	<b>BS EN 1090-2:2018+A1:2024 and BS EN 1090-3:2019</b>
<b>Execution Class</b>	up to <b>EXC 3</b> according to BS EN 1090-2:2018+A1:2024
<b>Welding Process(es)</b>	121 – submerged arc welding with solid wire electrode (partly mechanized) 135 – MAG welding with solid wire electrode
<b>Base Material(s)</b>	Groups 1.1, 1.2, and 1.4 up to S355 according to BS EN 10025-2
<b>Responsible Welding Coordinator</b>	Keith Temperley – M. WELDI, HNC Engineering, CSWIP Level 3.1 to <b>EXC 3</b>
<b>Alternate</b>	n/a
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> implemented.
<b>Date of first issue</b>	<b>24 May 2024</b>
<b>Date of this issue</b>	<b>25 July 2024</b>
<b>Date of expiry</b>	<b>23 May 2027</b>
<b>Validity Period</b>	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

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**WELDING QUALITY MANAGEMENT SYSTEM**  
**SCHEDULE**  
**Donyal Engineering Limited**

**Unit K, Tanfield Lea South Industrial Estate, Stanley, Durham, DH9 9XA**

<b>Product Standards</b>	BS EN 1090-2:2018+A1:2024 and BS EN 1090-3:2019
<b>Welding and Inspection Standards</b>	BS EN ISO 15614-1:2017 + A1:2019, BS EN ISO 5817:2023, BS EN ISO 9606- 1:2017, BS EN ISO 9606-4:1999, BS EN 1090-2:2018+A1:2024 and application standards as applicable.
<b>Welding Process(es)</b>	121 – submerged arc welding with solid wire electrode (partly mechanized) 135 – MAG welding with solid wire electrode
<b>Base Material(s)</b>	Groups 1.1,1.2, and 1.4 up to S355 according to BS EN 10025-2
<b>Responsible Welding Coordinator(s)</b>	Keith Temperley – M. WELDI, HNC Engineering, CSWIP Level 3.1 to EXC 3

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